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Machine panel buttons, e.g. NC START, are described in the manual for your machine tool. HEIDENHAIN TNC 426, TNC 430... Page 32 1.3 Modes of Operation Manual Operation and Electronic Handwheel The Manual Operation mode is required for setting up the machine tool. In this operating mode, you can position the machine axes manually or by increments, set the datums, and tilt the working plane.

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Dokumentation: Manualet - HEIDENHAIN
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User's Manual: All TNC functions that have no connection with cycles are described in the User's Manual of the ITNC530. Please contact HEIDENHAIN if you require a copy of this User's Manual. Conversational Programming User's Manual, ID: 670387-xx. DIN/ISO User's Manual, ID: 670391-xx. smarTNC user documentation:

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